

## AZD-AZD-AZDMUC5161-F20 Reinforcement, body

VIN: F774315

Vehicle: 4' / F32 / Coupe / 435i / N55 / USA / left-hand drive / MANUAL / 2014 / 1

System version: 1.1.5

Data version: 3.42

### 51 61 Reinforcement, body

	Type	Thread	Tightening specifications	Dimension
1AZ Suspension cross brace to body	F20 / F21 / F22 / F30 / F31 / F32 / F33 / F34 / F35 / F36	M10x25	Replace screws  Jointing torque Angle of rotation	  56 Nm 90 °
2AZ Rear trailing link	F31 / F34	M10x20	Replace screw	50 Nm
		M12x35	Replace screw	100 Nm
3AZ Strut, front partition wall	F20 / F21 / F22 / F30 / F31 / F32 / F33 / F34 / F35 / F36			19 Nm
4AZ Front end strut to body	F33			28 Nm
5AZ Diagonal strut to adapter plate	F33		Jointing torque	56 Nm
			Angle of rotation	90 °
6AZ Torsion strut to front axle support	F33		Replace screws	
			Jointing torque Angle of rotation	56 Nm 45 °
7AZ Torsion strut to side member	F33		Replace screws	
			Jointing torque Angle of rotation	100 Nm 90 °
8AZ Rear tension strut to cross member of luggage compartment floor	F33		Replace screw	56 Nm
9AZ Rear tension strut to support	F33			50 Nm
10AZ Rear tension strut to side member	F33		Replace screw	
			Jointing torque Angle of rotation	100 Nm 90 °